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3 **Hydroxyapatite-ciprofloxacin delivery system:**

4 **Synthesis, characterisation and antibacterial activity**

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24 The main objective of this study was to synthesize hydroxyapatite-ciprofloxacin composites using a
25 chemical precipitation method and to evaluate the properties and *in vitro* release profile of the drug
26 from the hydroxyapatite-ciprofloxacin composites. Composite characterization was achieved by FT-IR,
27 XRD and DLS. Ciprofloxacin determination was accomplished by HPLC, resulting in good
28 incorporation efficiency of the drug (18.13 %). The *in vitro* release study (Higuchi model $C = K t^{1/2}$ and
29 Ritger-Peppas model, $C = K t^{0.6}$) showed a diffusion-controlled mechanism. The antibacterial activity
30 showed that the bacterial growth inhibition zones were approximately equal for the synthesis
31 composites and for the mechanical mixture on the *Staphylococcus aureus* germ.

32 The use of hydroxyapatite, which is a biocompatible, bioactive and osteoconductive material, with
33 ciprofloxacin, which has good antibacterial activity in this composite, makes it suitable for the
34 development of bone grafts. Furthermore, the synthesis process allows a slow local release of the drug.

35

36 *Keywords:* hydroxyapatite-ciprofloxacin composites, wet precipitation synthesis, *in vitro* release profile,
37 antibacterial activity

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44 Despite recent advances in operative techniques and therapies based on antibiotics, chronic
45 osteomyelitis management still remains a challenge in orthopedic surgery, the costs of these treatments
46 being high due to the need for long-term therapy (1–3). Osteomyelitis is a bone infection caused mainly
47 by *Staphylococcus aureus*, which adheres to the bone surface, developing a biofilm that ensures its
48 protection against antibiotic treatment (4).

49 The standard surgical procedure is based on the removal of the infected bone and soft tissues, a
50 procedure described in literature as “debridement”, followed by antibiotic therapy administered
51 systemically, orally or intravenously over an extended period of time (at least 4 or 6 weeks) with
52 possible side effects and also the need to extend the hospitalization period (5).

53 Local release, using bone cement impregnation or PMMA chains, has been introduced in
54 orthopedic surgery since 1970 (6). There are many studies, reported in literature, regarding the
55 advantage of using antibiotic impregnated strands in the treatment of chronic osteomyelitis; therefore,
56 this release system represents the gold standard in local therapy (7, 8). The main disadvantage of using
57 impregnated strings is the necessity to remove them before bone grafting surgery. Therefore, improved
58 solutions in order to develop new biodegradable materials are extensively studied.

59 Calcium phosphates, used in the applications that attract most interest are: hydroxyapatite (HA)
60 and its combinations, tricalcium phosphate (α -TCP and β -TCP), octocalcium phosphate (OCP),
61 amorphous calcium phosphate, etc. Biodegradation rate control is achieved by forming biphasic
62 systems of these compounds (9). In the category of these compounds, special attention is given to HA,
63 due to its biocompatibility, bioactivity and osteoconductivity, which make it also suitable for bone graft
64 development (10). This compound is intensely studied as a release system and as well as a vector drug
65 (11). An ideal antibiotic release system will have to ensure burst release during the first 24 hours,
66 followed by sustained release, above the MIC, over an extended period of time (days to weeks). A
67 disadvantage of calcium phosphates, when used as vector drugs in the treatment of bone infections is

68 the burst release of antibiotics. Various techniques for improving the dissolution of drugs have been
69 developed over time (2). This process occurs because, in most cases, the drug loading mechanism is
70 adsorption from solutions. This mechanism leads to rapid drug release over several days.

71 In order to avoid this phenomenon and to control the drug loading mechanism, in our studies we
72 preferred the synthesis of a HA-ciprofloxacin compound, obtained by the precipitation method.

73 Ciprofloxacin is a fluoroquinolone derivative, commonly used in osteomyelitis treatment due to
74 its bactericidal effect on most common osteomyelitis pathogens. By modifying synthesis parameters
75 and using a factorial experimental design, we managed to control the concentration within the HA-
76 ciprofloxacin system and to extend the releasing time.

77

78

EXPERIMENTAL

79 *Materials*

80 Chemicals used both in the synthesis and characterization were of analytical reagent (AR) grade and
81 were purchased as follows: calcium nitrate tetrahydrate ($\geq 99\%$), ammonium hydrogen phosphate (\geq
82 99% , ammonium hydroxide (30%), calcium hydroxide ($\geq 95\%$), phosphoric acid solution ($w = 85\%$)
83 and hydroxyapatite were purchased from Sigma-Aldrich (USA). Ciprofloxacin was obtained from
84 Fluka (Switzerland), HPLC Water – LiChrosolv[®] and solvents (acetonitrile, methanol, buffers) of
85 HPLC grade from Merck (Germany).

86

87 *Synthesis methods for hydroxyapatite-ciprofloxacin (HA-CIP) composites*

88 In methods I and III, we used as reactants two aqueous solutions of calcium nitrate tetrahydrate 1.08
89 mol L⁻¹ and ammonium hydrogen phosphate 0.65 mol L⁻¹, whose pH was adjusted to 10 with
90 ammonium hydroxide. In method I, 12.5 mL of 30 mmol L⁻¹ aqueous solution of the antibiotic were
91 prepared. To facilitate the solubilization of the antibiotic, the pH was brought to 11 with NH₄OH. For

92 the third method, however, 625 mg of antibiotic were inserted into the flask immediately after the
93 addition of $(\text{NH}_4)_2\text{HPO}_4$. In both methods, calcium nitrate solution was initially heated to 90 °C. The
94 rate of addition of ammonium phosphate was $0.5 \text{ mL}\cdot\text{min}^{-1}$. The reaction mixture was stirred at 600 rpm
95 for 5 hours. The obtained product was washed with ultrapure water and centrifuged for 10 minutes at
96 10.000 rpm. The remaining white powder was dried in the oven at low temperature ($< 40 \text{ °C}$) for 24
97 hours.

98 In method II, the initial reactants used to obtain hydroxyapatite were calcium hydroxide and phosphoric
99 acid. 50 mL of an aqueous suspension of $\text{Ca}(\text{OH})_2$ $0.5 \text{ mol}\cdot\text{L}^{-1}$ and 50 mL of phosphoric acid 0.2
100 $\text{mol}\cdot\text{L}^{-1}$ were prepared, respectively. The pH of both solutions was adjusted to 10.5 with ammonium
101 hydroxide, 2 grams of the drug were added into the synthesis flask after the addition of phosphoric
102 acid. The reaction mixture was stirred strongly at 800 rpm. As calcium hydroxide has low solubility, it
103 is desirable that the suspension should be as homogeneous as possible. The rest of the reaction
104 conditions were maintained constant (time of reaction 5 hours, rate of phosphoric acid addition 0.5 mL
105 min^{-1} , temperature: 90 °C. Also, in this method, the obtained product was washed, centrifuged and
106 oven dried).

107

108 *Physicochemical characterization*

109 *Spectral characterization.* – Fourier-Transformed Infrared (FT-IR) spectra of the obtained products were
110 recorded on an Avatar Nicolet spectrophotometer in KBr pellets, within the range $4000\text{--}400 \text{ cm}^{-1}$.

111 *Structural characterization.* – Acquisition of the X-ray diffraction pattern in order to obtain qualitative
112 phase analysis was performed on a RIGAKU ULTIMA IV diffractometer with a vertical goniometer,
113 and an incident radiation $\text{Cu-K}\alpha$ (1.541 \AA) line. Acquisition was performed in the $2\theta \in [20\text{--}60^\circ]$ range,
114 with a 0.02° angular step.

115 *Dynamic light scattering (DLS) measurements.* – Volume and number size distributions were measured
116 by Dynamic Light Scattering (DLS) using a Brookhaven 90 Plus apparatus equipped with a solid state
117 laser (15 mV, scattering angle: 15°, 90°) used in the range of 1–6000 nm. Measurements were made
118 with the dust filter on.

119 *High-performance liquid chromatography (HPLC) analysis.* – HPLC analysis was performed with a
120 Thermo Finnigan Surveyor chromatograph equipped with a diode array detector and data acquisition
121 software Thermo Finnigan Xcalibur. Separation was performed on a C18 reverse phase column
122 (Thermo Scientific) Hypersil GOLD, 250 × 4.6 mm inner diameter with a particle size of the stationary
123 phase of 5 µm. The mobile phase was a mixture of 20 mmol L⁻¹ citrate buffer (citric acid dihydrate
124 16.7 mmol L⁻¹ and sodium citrate dihydrate 3.3 mmol L⁻¹)/acetonitrile (40:60, v/v) with a flow rate of 1
125 mL min⁻¹. All experiments were done at room temperature. The stock solution of ciprofloxacin
126 containing 1 mg mL⁻¹ was prepared in acetonitrile and stored at 4 °C. Working solutions were prepared
127 by further dilution with acetonitrile. Analyses were performed at 280 nm.

128 The sample (5 mg composite of hydroxyapatite-ciprofloxacin) was hydrolyzed in a 10 mL vial with 1
129 mL of hydrochloric acid (concentrated hydrochloric acid 37 % diluted with ultrapure water 1:1, v/v) for
130 15 minutes, and then the pH was adjusted to 7 with 25 % ammonia. The resulting suspension was
131 centrifuged to separate the precipitated hydroxyapatite; hydroxyapatite bound to ciprofloxacin
132 remained in the supernatant. The volume of the supernatant was adjusted to 5 mL with the mobile
133 phase. After filtering through a porous membrane of 0.45 µm, 20 mL were injected into the system. A
134 calibration curve with concentrations in the range from 0 to 20.000 ng mL⁻¹ was plotted.

135 To determine accuracy and precision, concentration levels of 250, 2000 and 20000 ng mL⁻¹
136 corresponding to small, medium and large ciprofloxacin concentrations were chosen. All of these
137 standards were processed on the model shown above.

138

139 *Experimental design approach*

140 Influence of various synthesis parameters on hydroxyapatite-ciprofloxacin characteristics and on
141 ciprofloxacin concentration in the final product were analyzed using the 9.1 MODDE program.

142 The following were chosen as parameters involved in the synthesis process: the amount of drug added
143 during the process, the stirring speed and the ammonium phosphate addition flow.

144 Using experimental design, we tried to understand how the final product quality was influenced by the
145 hydroxyapatite-ciprofloxacin synthesis process and the parameters of this process, and finally we will
146 optimize these parameters to obtain the desired characteristics of the final product.

147

148 *Ciprofloxacin release profile*

149 Release studies were performed on the HA-CIP powder synthesized by the wet precipitation method III
150 (powder whose content of ciprofloxacin was determined by HPLC to be 18.13 %) in the form of
151 compressed tablets (200 mg). Ultrapure water was chosen as dissolution medium.

152 At regular time intervals (1, 6, 12, 24, 48, 72, 96 hours and 7, 14, 24 and 30 days), 0.5 mL of solution
153 were taken and the amount of ciprofloxacin was determined by HPLC. The drawn volume was replaced
154 with release environment (ultrapure water) to avoid saturation of the solution in ciprofloxacin.

155

156 *Determination of ciprofloxacin amount in release medium by HPLC*

157 500 mL of mobile phase was prepared by mixing 320 mL acetonitrile, 10 mL methanol and 170 mL
158 water, in which we dissolved 0.60 g of citric acid and 0,165 g of monosodium citrate. 50 μ L of the
159 taken sample were brought to 5 mL with the mobile phase and 20 μ L thereof were injected into the
160 HPLC system.

161

162 *Antibacterial activity*

163 The final stage of the experimental study sought to determine the antibacterial effect of
164 hydroxyapatite, ciprofloxacin and HA-CIP samples. To achieve this, we used the agar diffusion
165 technique. We tested the antibacterial effect of samples in the solid state (tablets of HA-CIP obtained
166 by chemical synthesis, HA-CIP obtained by mechanical mixing).

167 The antibacterial effect was achieved against the microorganisms *Staphylococcus aureus* (ATCC
168 25923) and *Staphylococcus aureus* resistant to methicillin.

169 *Bacterial culture medium and seeding.* – We poured nutrient agar (Mueller-Hinton) in Petri dishes of
170 100 mm diameter, in a uniform layer of 4 mm. Inoculum preparation was performed by suspending 2–3
171 standard colonies in physiological saline solution, nephelometric turbidity of the suspension being
172 controlled. The culture medium had a pH of 7.3 and a composition suitable for proper development of
173 the bacterial species tested. Seeding was carried out by flooding the nutrient medium with the bacterial
174 suspension, followed by removal of the excess.

175 Drying was achieved by keeping the inoculated plates for 10 minutes at room temperature (22 degrees
176 ambient temperature) prior to sample addition. The microorganisms to be tested were classified as
177 susceptible to the chosen antibiotic (ciprofloxacin).

178

179 *Determination of minimum inhibitory concentrations.* – The antibacterial effect of hydroxyapatite
180 (negative control), hydroxyapatite-ciprofloxacin mixture and hydroxyapatite-ciprofloxacin synthesis
181 composite was then tested by preparing microsuspension samples. Determination of minimum
182 inhibitory concentrations (*MIC*) was performed in a polystyrene panel with 96 wells. The panel
183 contained the following microsuspensions: HA synthesis (0, 25,50, 125, 250, 2500 $\mu\text{g/mL}$), HA-SA
184 (Sigma-Aldrich), (0, 25,50, 125, 250, 2500 $\mu\text{g mL}^{-1}$), mechanical mixture ciprofloxacin and
185 hydroxyapatite (HA + CPX) 0, 25, 50, 125, 250, 2500 $\mu\text{g mL}^{-1}$), HA-CPX composite obtained by
186 chemical synthesis (0, 25,50, 125, 250, 2500 $\mu\text{g mL}^{-1}$).

187 The same inoculum suspension was added to each well and then the *MIC* panel was incubated at 37 °C.
188 The *MIC* endpoint was determined by spectrophotometric methods as the lowest concentration of the
189 antimicrobial agent that completely inhibited the growth of the bacteria. Mueller-Hinton broth was the
190 microbiological growth medium used for the antimicrobial susceptibility testing. The pH of the
191 medium was adjusted to 7.2 at room temperature. Furthermore, the strain used for *MIC* testing was
192 *Staphylococcus aureus* ATCC 29213.

193

194 RESULTS AND DISCUSSION

195

196 *HA-CIP synthesis methods*

197

198 *Methods I and III*

199 The main methods of obtaining HA are wet precipitation reactions (13), sol-gel methods,
200 hydro/solvothermal processes, multiple emulsion techniques, each with specific advantages and
201 disadvantages. Thus, HA synthesis using chemical precipitation method chosen for this experimental
202 study is the most commonly used technique, the main advantage of this method being low probability
203 of contamination and lower relative costs. Using this method, it is also easy to maintain the
204 experimental factors constant (14), any slight modification of reaction conditions being able to
205 significantly affect the properties of synthesized compounds (15). As mentioned in literature, changing
206 the temperature and the stirring time can lead to hydroxyapatite with a small size (16). Our previous
207 studies (in which we succeeded in including another drug, alendronate, in HA structure) confirmed that
208 the chemical precipitation method with starting reagents calcium nitrate and ammonium hydrogen
209 phosphate is the best choice (17).

210 Choosing the reactants in methods I and III was also judicious, given that both calcium nitrate and
211 ammonium phosphate are easily soluble in water.

212

213 *Method II*

214 The second method started the synthesis with calcium hydroxide and phosphoric acid. Calcium
215 hydroxide has low solubility in water, needing stronger stirring speed to facilitate hydroxyapatite
216 formation. Another great disadvantage is the addition of H_3PO_4 , which lowers the pH of the reaction
217 environment, required for a pure HA without secondary Ca-deficient hydroxyapatite or calcium
218 phosphate (18). Yet, in this method, one of the major benefits is that only water and HA can be found
219 among reaction products.

220

221 *Physicochemical characterization*

222

223 *FT-IR characterization.* – For the resulting compound in method I, characteristic bands of HA were
224 absent, indicating that the HA in that method was not properly formed. We propose that one of the
225 reactants, $Ca(NO_3)_2$ and ciprofloxacin formed a complex in a competitive reaction with the one
226 between $Ca(NO_3)_2$ and $(NH_4)_2HPO_4$.

227 The literature shows that a complex (19) with the structure $[Ca(cip)_2](NO_3)_2 \times H_2O$ between
228 calcium and antibiotic can be easily formed, which was proven to us by the appearance of a nitrate
229 group band at 1383 cm^{-1} (NO_3^- group acting as counterion) and by stretching vibration of the OH group
230 in the same molecule at 3567 cm^{-1} . The pH used for ciprofloxacin solubilization promoted the
231 formation of the above-mentioned structure (Fig. 1b) (20).

232 Due to these findings, we decided that the first synthesis method did not correspond to the
233 desired goal, the composite HA-CIP had a low yield, while the amount of complex obtained in this

234 undesirable secondary reaction was quite significant. That is why we gave up this method although it
235 offered the advantage of keeping an inert atmosphere that would have made it possible to get a non-
236 carbonated hydroxyapatite.

237 The FT-IR spectra of the synthesized compounds in methods two and three (Fig. 1c,d) showed
238 sharp peaks due to the PO_4^{3-} group vibration from the hydroxyapatite structure at $560\text{--}568\text{ cm}^{-1}$ and
239 $1029\text{--}1035\text{ cm}^{-1}$ (21).

240 In the HA-CIP compound synthesized in the second method, a characteristic peak for acid
241 phosphate group appeared also at 868 cm^{-1} , indicating the possibility of the presence of a second phase
242 of Ca-deficient hydroxyapatite (22).

243

244 **Fig.1**

245

246 Regarding the possibilities of ciprofloxacin coordination to calcium ion from hydroxyapatite,
247 we observed the shift of the characteristic carbonyl peak (CIP structure) at higher wavelengths than
248 pure ciprofloxacin from 1616 to 1627 cm^{-1} .

249 Asymmetric vibration corresponding to carboxyl deprotonated group appeared in HA-CIP at 1579 cm^{-1}
250 (Method II) and 1582 cm^{-1} (Method III) while the peak corresponding to symmetrical vibration of the
251 same group, although present in the ciprofloxacin spectrum (1376 cm^{-1}), disappeared in composite
252 spectra due to coordination *via* the deprotonated hydroxyl group. A bidentate structure was proposed
253 therefore for HA-CIP, the metallic ion being bound to the oxygen atom of the deprotonated carboxyl
254 group and to the carbonyl oxygen atom.

255 Vibration of the nitrogen atom (piperazinyl group) occurred weak at 2845 cm^{-1} in the CIP
256 spectrum (pH = 11, zwitterionic form). In this form, the nitrogen atom did not participate in the
257 coordination process.

258 An additional argument advocating the zwitterionic form of the drug is the absence of v_{simCOOH} (23).

259

260 *Determination of the antibiotic incorporation efficiency by HPLC*

261 In chromatographic analysis, sample preparation is a very important step in achieving
262 ciprofloxacin separation of HA-CIP. Separation of the two compounds requires a hydrolysis reaction
263 and an appropriate adjustment of the pH in order to precipitate HA. The pK_a value reported in the
264 literature for ciprofloxacin is 6.09 (24). At pH = 3.1 (mobile phase), both carboxyl and amino groups
265 are protonated. The reason why we used an acid mobile phase was to obtain symmetrical peaks, easily
266 integrated without "heading" or "tailing".

267 Ciprofloxacin peaks, both for pure ciprofloxacin (standards) and for samples (corresponding
268 hydrolyzed composite) have the same retention time (3.2 min). Maximum absorption wavelength was
269 also the same for all samples (280 nm), certifying the purity of the obtained peak. The presence of
270 ciprofloxacin was confirmed qualitatively and was quantitatively determined in all analyzed samples by
271 the disclosed method.

272 Once we had performed quantitative determination of ciprofloxacin from the compounds
273 obtained in method II (from Ca(OH)_2 and H_3PO_4) and method III ($\text{Ca(NO}_3)_2$ and $(\text{NH}_4)_2\text{HPO}_4$), we
274 found that from the point of view of the amount of ciprofloxacin bound to hydroxyapatite, method III
275 was more effective, where the percentage was 18.13 % compared to 12.55 % obtained for method II.

276 Also when starting from Ca(OH)_2 and H_3PO_4 , we must take into account that calcium hydroxide
277 has a low solubility in water and by adding H_3PO_4 we must check rigorously the pH environment to
278 avoid the appearance of secondary phases such as Ca-deficient hydroxyapatite, as shown by FT-IR
279 characterization.

280 As a result of these findings, it was concluded that of the three presented methods the most
281 effective was the third one where we started from $\text{Ca}(\text{NO}_3)_2$ and $(\text{NH}_4)_2\text{HPO}_4$ and ciprofloxacin was
282 added as a powder.

283

284 *Structural characterization by XRD analysis*

285 X-ray diffraction patterns for hydroxyapatite, ciprofloxacin and two hydroxyapatite-
286 ciprofloxacin compounds obtained by two different routes (method II and method III) were
287 investigated. The qualitative phase analysis was made with PDXL software by Rigaku, and *COD*
288 (*Crystallography Open Database*) database showed the following: in the synthesized HA sample, the
289 phase identified was $\text{Ca}_{10.084}(\text{PO}_4)_{5.94}(\text{OH})_{3.39}$ (carbonated hydroxyapatite); in the HA-CIP sample
290 obtained by method II (starting reagents $\text{Ca}(\text{OH})_2$, H_3PO_4 and ciprofloxacin) both phases
291 hydroxyapatite ($\text{Ca}_{10.084}(\text{PO}_4)_{5.94}(\text{OH})_{3.39}$) and ciprofloxacin ($\text{C}_{17}\text{H}_{18}\text{FN}_3\text{O}_3$) were identified but also we
292 found some peaks that did not belong to either of them. These peaks could not be identified with
293 certainty as belonging to some known phases from the database. In the HA-CIP sample (Fig. 2)
294 obtained by method III (starting reagents $\text{Ca}(\text{NO}_3)_2$, $(\text{NH}_4)_2\text{HPO}_4$ and ciprofloxacin), it was revealed
295 that these spectra had the characteristics of pure hydroxyapatite ($\text{Ca}_{10.084}(\text{PO}_4)_{5.94}(\text{OH})_{3.39}$) and
296 ciprofloxacin ($\text{C}_{17}\text{H}_{18}\text{FN}_3\text{O}_3$). Under the synthesis conditions, other secondary phases were not
297 observed (pH = 10, flow 0.5 mL min^{-1} , 600 rpm).

298 Considering the qualitative and quantitative results obtained by FT-IR, HPLC and XRD, we
299 further characterized (by DLS, experimental design approach, release study and antibacterial activity)
300 the HA-CIP composites obtained by method III.

301

302 **Fig. 2**

303

304 *Dynamic light scattering (DLS) measurements*

305 Particle number distribution has two size ranges between 226 and 294 nm and 838 and 1089 nm,
306 respectively (Fig. 3). The same ranges were found in the particle volume distribution, mentioning that
307 the second range was reduced. Analyzing the two distributions (number and volume), it was observed
308 that most of the particles had the diameter around 259 nm.

309

310 **Fig. 3**

311

312 Minor particle agglomeration was displayed by the second range between 838 and 1089. Compound
313 agglomeration should be avoided because it may hide several impurities.

314

315 *Experimental design approach*

316 For method III, a full factorial experimental design was used with the purpose of obtaining a
317 mathematical model represented by polynomial regression where the result (ciprofloxacin
318 concentration, Y) depended on the influence of three factors (quantity of the drug used in the synthesis
319 X_1 , stirring rate X_2 , volumetric flow rate of diammonium phosphate in synthesis X_3):

320
$$Y = b_0 + b_1X_1 + b_2X_2 + b_3X_3 + b_4X_1X_2 + b_5X_1X_3 + b_6X_2X_3 + b_7X_1X_2X_3$$

321 where: Y is a dependent variable, b_0 is a constant, b_1 , b_2 , b_3 , b_4 , b_5 , b_6 și b_7 are regression
322 coefficients, X_1X_2 , X_2X_3 , X_1X_3 și $X_1X_2X_3$ are interactions between the main effects;

323

324 The values obtained following the eight experiments are detailed in Table I.

325

326 *Table I. Full factorial design with responses. (+1) is the maximum and (-1) is the minimum value of*
327 *each parameter*

Experiment number	Experiment name	Execution order	Quantity of the drug used in the synthesis (g), X_1	Stirring rate (rpm), X_2	Volumetric flow rate of diammonium phosphate in the synthesis (mL min^{-1}), X_3	Ciprofloxacin concentration (%)
			(X_1)	(X_2)	(X_3)	
1	N1	7	0.5 (-1)	600 (-1)	0.1 (-1)	18.134
2	N2	2	2.5 (+1)	600 (-1)	0.1 (-1)	11.353
3	N3	5	0.5 (-1)	1000 (+1)	0.1 (-1)	16.4966
4	N4	1	2.5 (+1)	1000 (+1)	0.1 (-1)	11.186
5	N5	3	0.5 (-1)	600 (-1)	10 (+1)	4.3346
6	N6	4	2.5 (+1)	600 (-1)	10 (+1)	8.0252
7	N7	8	0.5 (-1)	1000 (+1)	10 (+1)	6.5022
8	N8	6	2.5 (+1)	1000 (+1)	10 (+1)	6.1556

328

329 When the optimal regression model is reached, the model should be used. We can better
 330 understand the system in this way and we can decide if further experiments are required and if this is
 331 necessary to find the factors of interest.

332 The created model showed the negative influence of the two factors (X_1 and X_3) and the positive
 333 influence of the interaction between the two factors (X_1X_3 , drug amount* flow rate of diammonium
 334 phosphate in the synthesis, Fig. 4. yellow). Our model equation became:

335

336
$$Y = 10.2734 - 1.09345 * X_1 - 4.019 * X_3 + 1.92945 X_1 X_3$$

337

338 **Fig. 4**

339

340 In conclusion, we cannot obtain ciprofloxacin concentrations higher than 18 % with the
 341 synthesis conditions tested for this model.

342

343 Ciprofloxacin release profile from HA-CIP composites

344 Prolonged ciprofloxacin release from HA-CIP composites was also analyzed by other authors in similar
345 studies. Kumar *et al.* (25) synthesized a composite that allowed constant release of the antibiotic over a
346 60-day period. They concluded that by raising the ciprofloxacin concentration in the composite, the
347 release period also rose.

348 Rauchmann *et al.* (26) showed that the release of the antibiotic from a hydroxyapatite and
349 calcium sulphate nanocrystal composite was over a period of approximately 10 days whereas the
350 release of ciprofloxacin from a usual tablet was complete within a few hours (27).
351 According to our experimental results, in the first 7 days of the study, 46 % of the ciprofloxacin was
352 released from the HA-CIP compound (with 18 % ciprofloxacin). Then, the released antibiotic quantity
353 suddenly rose and reached 94 % by day 21 (Fig. 5a). This extended release profile may be due to bonds
354 formed between ciprofloxacin and hydroxyapatite during synthesis.

355

356 **Fig. 5**

357

358 Figs. 5b and 5c show two ciprofloxacin release kinetic models for the compound: Higuchi model ($C =$
359 $K t^{1/2}$) and Ritger-Peppas with $C = K t^{0.6}$ equation. A higher correlation coefficient was obtained when
360 cumulative ciprofloxacin percentage was represented in a graph in relation to the square root of time.
361 This shows that diffusion is the main process for ciprofloxacin release.

362 *Antibacterial activity*

363 In most studies of chemical synthesis of HA, there are no references to antibacterial activity of
364 this compound, most of the articles considering it a negative control (28).

365 In the synthesis we conducted, HA was tested for antibacterial activity in order to observe
366 whether the synthesis process affected the final product.

367 In addition to the HA-CIP synthesized compound, we made a mechanical mixture of HA and
368 ciprofloxacin to observe the effect of ciprofloxacin binding to HA on antimicrobial activity. The
369 antimicrobial effect was evaluated by measuring the diameter of the inhibition zones. This diameter (D)
370 was directly proportional to the more pronounced antimicrobial effect.

371 In our study, it was found that the synthesized HA had no antibacterial activity. While the
372 antimicrobial activity of ciprofloxacin against the microorganism studied in this experiment [29] is well
373 known, the binding of this antibiotic to hydroxylapatite may modify the antimicrobial activity of the
374 HA-CIP synthesized.

375 Thus, in an experimental study, Heijink *et al.* (30) developed delivery systems by antibiotic
376 impregnation of biodegradable materials used in the treatment of bone disorders. These biomaterials
377 based on calcium sulfate (Osteoset), demineralized bone (DBX) and collagen-hydroxylapatite
378 (Collagraft) were impregnated with a series of antibiotics (vancomycin, gentamicin) aiming to observe
379 the influence of biomaterial on antibiotic release and antimicrobial activity. Studies have shown that
380 the antimicrobial activity changes depend on the nature of the antibiotic and biomaterial. Thus, the
381 antibacterial activity of the mixture of DBX and gentamicin was not altered but the mixture of the same
382 antibiotic with Osteoset and Collagraft activity dropped to 60 %.

383 Therefore in our study, we prepared samples in the form of tablets, obtained both by
384 compressing the synthesized HA-CIP composite and mechanical mixture of HA and ciprofloxacin. The
385 mixture kept the ratio of the compound synthesized by us (18 % ciprofloxacin).

386 From the antibiogram results, shown in Fig. 6, it is noted that by binding ciprofloxacin to
387 hydroxyapatite, antibacterial activity was not significantly modified (diameter of zone of inhibition
388 decreased insignificantly).

389

390 **Fig. 6**

391

392 *Determination of minimum inhibitory concentrations (MIC)*

393 Analysis of the antibacterial potential of the *Staphylococcus aureus* species showed the efficacy
394 of the synthesized compound and the mechanical mixture. We can observe that even in this case, in
395 microsuspensions, ciprofloxacin binding of hydroxyapatite did not influence the antibacterial activity,
396 its release of bioceramic being easily achieved. The calculated minimum inhibitory concentration was
397 1250 µg composite mL⁻¹ for both the synthesized composite and the mechanical mixture.

398 The release of ciprofloxacin from 10 mg of HA-CIP composite was carried out at extremely
399 high concentrations above the minimal inhibitory concentration of the antibiotic over the entire time
400 period, ensuring antibiotic efficacy on *S. aureus* but below the toxicity threshold of the drug (Fig. 7.)

401

402 **Fig.7**

403

404

CONCLUSIONS

405 According to the obtained results, the biocompatible composites obtained by chemical synthesis
406 are pure and crystalline. The extended release time of the antibiotic makes this material usable as
407 extended-release antibiotic delivery system. The drug loading on HA may be controlled by adjusting
408 synthesis parameters. *In vitro* release measurements display an extended release up to 30 days, which is
409 similar to the prophylactic treatment. By comparison, *in vivo* release may be prolonged due to restricted
410 fluid volume surrounding the implant.

411 The antibacterial activity showed that the diameters of the bacterial growth inhibition zones
412 were approximately equal for the composite obtained by synthesis and for the mechanical mixture on
413 *Staphylococcus aureus* germ. Inclusion of ciprofloxacin in the HA structure did not affect the
414 antibacterial activity on *Staphylococcus aureus*. In conclusion, the results of these tests show that the

415 chemically synthesized HA-ciprofloxacin composite by the precipitation method exhibited antibacterial
416 activity. Further investigations are required to determine *in vivo* effects of the synthesized composites.

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503 **List of figures**

504 Fig. 1 a) FT-IR spectrum of ciprofloxacin, b) FT-IR spectrum of the HA-CIP obtained by the first
505 synthesis method, c) FT-IR spectrum of the HA-CIP obtained by the second synthesis method, d) FT-
506 IR spectrum of the HA-CIP obtained by the third synthesis method.

507 Fig. 2. X-ray diffraction pattern and qualitative analysis for the HA-CIP compound obtained by us by
508 method III (starting reagents $\text{Ca}(\text{NO}_3)_2$, $(\text{NH}_4)_2\text{HPO}_4$ and ciprofloxacin).

509

510 Fig. 3. Particle size distribution (numerical distribution of HA-CIP particle size) using dynamic light
511 scattering shows two intervals: one in which most of the particles are contained [226-294 nm], and one
512 in which small agglomerations are highlighted [838-1089 nm].

513 Fig. 4. Influence of parameters on the drug concentration in the sample. DrAm = quantity of the drug
514 used in the synthesis; Add = volumetric flow rate of diammonium phosphate in the synthesis; DrAm*
515 Add = interaction of the two before the mentioned factors.

516 Fig. 5. Release of ciprofloxacin from HA-CIP tablets: a) cumulative release over time, b) linear
517 regression of the release data using Higuchi's model, c) linear regression of the release data using the
518 Rigter-Peppas model.

519 Fig. 6. Average diameter ($n = 3$) of the bacterial growth inhibition zone measured using the agar
520 diffusion test for samples HA-CIP (chemical synthesis) (39.93 ± 0.24 mm) and HA-CIP (mechanical
521 mixing) (40.1 ± 0.21 mm) against *Staphylococcus aureus* ATCC 25923.

522 Fig. 7. Cumulative release of ciprofloxacin from HA-CIP composite ($m = 10$ mg).

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